

# Remanufacturing costing approach

- 1 UNDERSTAND THE 3 KEY ELEMENTS
- 2 WHAT YOU ALREADY KNOW DEFINES NEXT STEPS
- 3 COLLECT ONLY THE EASIEST TO FIND DATA (COSTS, PRICES)
- 4 USE THE LOGIC
- 5 DEDUCT YOUR EVALUATION QUESTION
- 6 SUPPORTING SPREADSHEETS

# Select the data you can find easy first. What do you know already?

## 1 Understand

Why customer is interested in remanufactured product

Willingness to pay (WNP)

Operational remanufacturing process

Remanufacturing operations cost (ROC)

Core acquisition method

Core acquisition cost (CAC)

## 2 Your scenario

Do you have a good idea of the WNP?

Do you have a good idea of the ROC?

Do you have a good idea of the CAC?

How difficult is it to get data (price) you are comfortable with?

How difficult is it to get data (costs) you are comfortable with?

How difficult is it to get data (costs) you are comfortable with?

Situation 1

Easy

Easy

Hard

Situation 2

Hard

Easy

Easy

Situation 3

Easy

Hard

Easy

## 3 Your action

Mark which is the **hardest** to get info/data on. Do not take action to find data (costs, prices)!

Get some figures **ONLY** for the **two easiest** insights. Find data (cost, prices) that make you 80% sure.

# Deduct the remaining unknown cost range and evaluate feasibility

## 4 Logic

Willingness to pay (WNP)



Remanufacturing operations cost (ROC)



Core acquisition cost (CAC)

The willingness to pay ( sales price ) should outweigh the remanufacturing and acquisition cost

## 5 Evaluation

Based on what we already know deduct the evaluation question for your scenario

<input type="checkbox"/> Situation 1			Can you acquire cores and realise a margin knowing the WNP & ROC?
<input type="checkbox"/> Situation 2		Can you remanufacture and realise margin knowing the WNP & CAC?	
<input type="checkbox"/> Situation 3	Can you find customers and realise margin knowing the ROC & CAC?		

Often this resulting evaluation question is easier to judge that to search for detailed data.

# Supporting spread sheet

You can use any spread sheet you like

We prepared one:

- to illustrate the limited level of complexity
- that you can use directly (if you want)
- you can adopt to your needs
- to get inspired to build your own spreadsheet
- to provides additional question to help you defining your next action

Have look at it and see what you can get out of it.

Download spread sheet here

Instructie			123	met uw eerst buikgevoel schatting
	de grijze velden met oranje tekst		123	worden berekend
	de grijze velden met de zwart tekst		123	geven de totalen weer
Opdracht (na invullig)	Kies een gepaste vervolgstape via:	<a href="https://www.sirris.be/en/node/13614">https://www.sirris.be/en/node/13614</a>		

Inflow product & cores Product value - collection	Data per maand					Kosten per jaar		
	aantal inkoop (#)	Conversie ratio (%)	aantal/mnd	kost €/st	totaal €/mnd	aantal stuks #/jr	#mnd/jr	€/jr
prijs per product	100	80%	80	10	800	960	12	9600
prijs per onderdeel	1000	80%	800	2	1600	9600	12	19200
<b>Totaal inkoopkost</b>					2400			28800

Remanufacturing process Operations and interactions	Data per maand			Kosten per jaar		
	aantal (#)	eenheid (€/eenheid)	totaal (€)	#/jr	#mnd/jr	€/jr
<b>Operationele kost</b>		(€/u)				
variabel      werkuren	80	40	3200	960	12	38400
		(€/st)				
variabel      inspectie			0	0	12	0
variabel      reiniging			0	0	12	0
variabel      productie (dis & reassembly)			0	0	12	0
variabel      verbruikproducten			0	0	12	0
variabel      energie			0	0	12	0
variabel      verzending/verplaatsing			0	0	12	0
		(€/werkpost)				
vast            energie			0	0	12	0
vast            afschrijving	1	250	250	12	12	3000
vast            huur	1	500	500	12	12	6000
vast            extra			0	0	12	0
<b>Totaal inkoopkost</b>			3950			47400

Outflow: products & parts Customer- Market Value- Distribution	Data per maand			Omzet per jaar		
	aantal/mnd	€/st	totaal €/mnd	#/jr	#mnd/jr	€/jr
<b>Inkomsten uit verkoop</b>						
verkoop producten	80	50	4000	960	12	48000
verkoop componenten	800	10	8000	9600	12	96000
<b>Totaal verkoopswaarde</b>			12000			144000

Balans	Per maand	Per jaar
Uitgaven	6350	76200
Inkomsten	12000	144000
<b>Saldo</b>	<b>5650</b>	<b>67800</b>