



# **Advancements in surface engineering: superhydrophobic surfaces and femtosecond laser texturing**

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Felipe Baroni

## **Superhydrophobic surfaces and mimicking nature**

In recent years, considerable attention in surface engineering research has been directed towards superhydrophobic surfaces - surfaces that exhibit extremely high resistance to wetting by water. In this context, new technologies such as femtosecond laser texturing have opened up the possibility to mimic surface structures from the natural world.



The most common examples of surface structures found in nature are the lotus leaf (with low adhesion to water droplets, which cannot remain stable but spontaneously roll off the surface) and rose petal structures (with high adhesion to water droplets, which cannot move even at high tilted angles on the surface). These examples demonstrate that it is possible to tune the wettability of a material surface to achieve a specific property for a desired application.

## **Wettability states and control through laser texturing**

There are four different wettability states defined by engineers based on the angle formed between the water droplet and the contacting solid surface:

- superhydrophilic (contact angle is less than  $10^\circ$ )
- hydrophilic (contact angle between  $10^\circ$  and  $90^\circ$ )
- hydrophobic (contact angle between  $90^\circ$  and  $150^\circ$ )
- superhydrophobic (contact angle over  $150^\circ$ ).

By using femtosecond laser texturing direct application, it is possible to control the wettability of a surface: this by tailoring not only the contact angle, but also the stickiness of a water droplet in relation to the solid surface.



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## Laser texturing approaches and applications

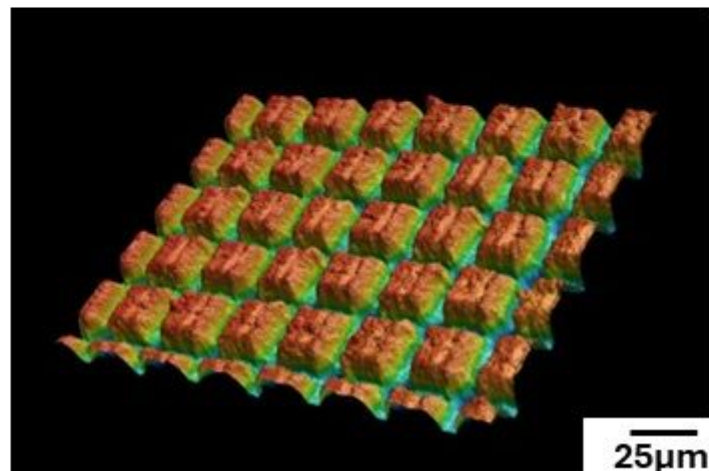
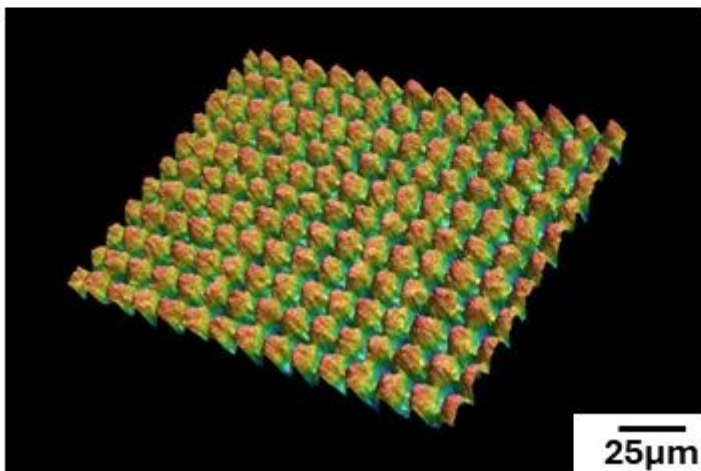
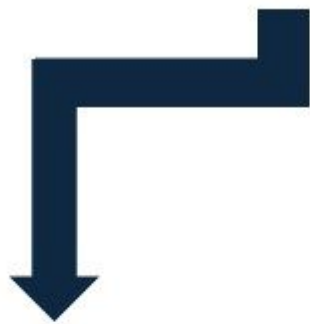
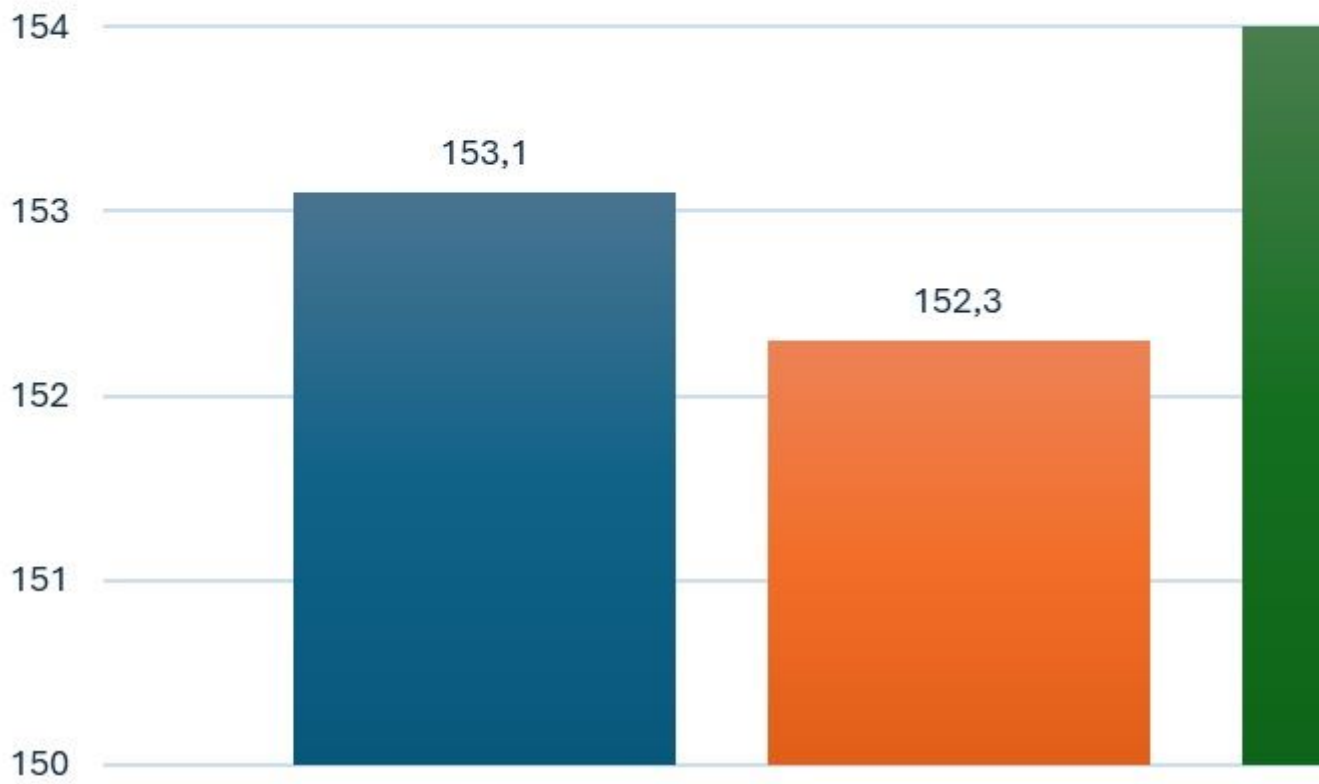
Two approaches are used for laser texturing a surface to modify wettability: the formation of nanostructured topography, known as LIPSS (laser-induced periodic surface structure), and the so-called hierarchical topography (with structures such as columns or pillars in the range of microns covered by LIPSS nanostructure). These artificially constructed topographies are used in a variety of applications. Just to keep within the area of wettability applications, these properties can be employed in superdry surfaces, antifogging, self-cleaning, water-resistant and anti-icing application

## Results and future steps @Sirris

At Sirris we are currently developing ways to speed up the process of laser texturing for both flat parts and shafts. We aim to assist machine and mould makers in meeting their demand for superhydrophobic surfaces, and we are making significant progress in this direction. Recent results show that it is possible to achieve water repellent, superhydrophobic surfaces with different micro textures, as shown in the graph below comparing round pillars, squared columns and LIPSS.

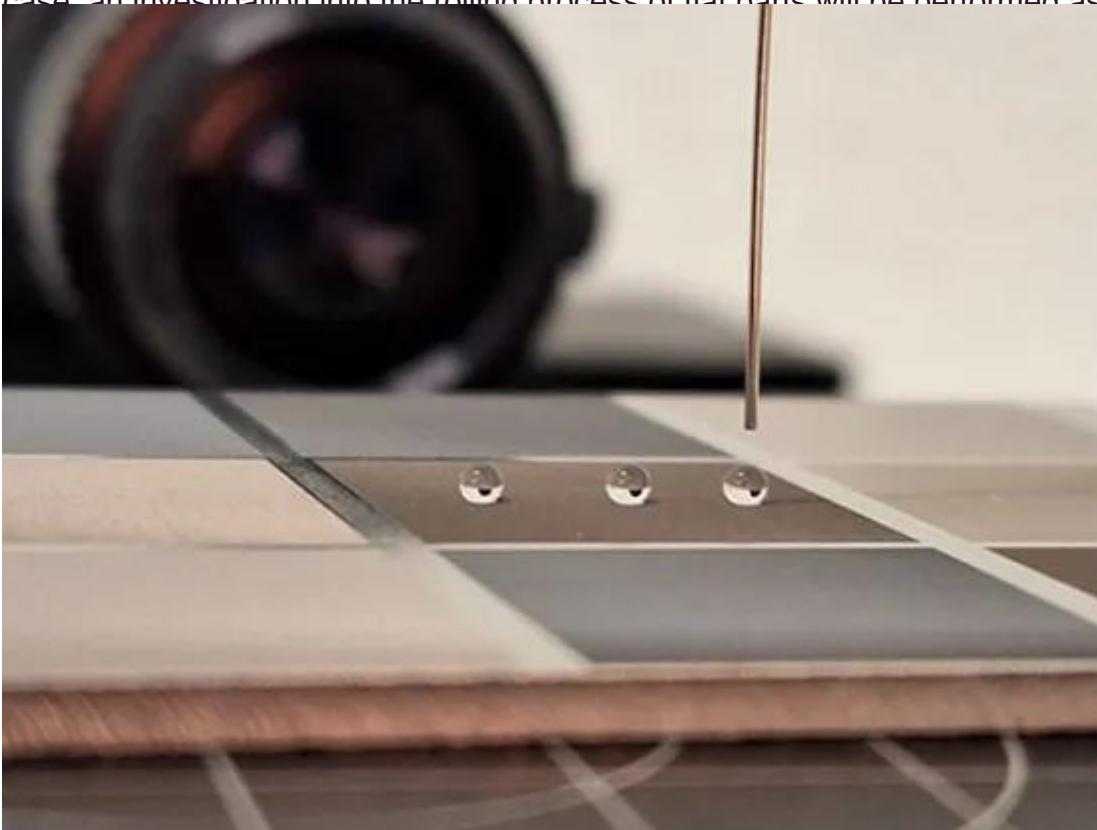


# Contact Angle x Topogra



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As the next steps in our research, we intend to develop alternative, faster ways to apply laser texturing via indirect methods. This can be done for both metallic or polymeric parts. In the former case, an investigation into the rolling process of flat parts will be performed as an attempt to imprint textures. In the latter case, molds will be put to the test to imprint textures to finally



Would you like to know more? [Feel free to contact us!](#)

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## Authors



Felipe Baroni